

Safety Data Sheet
acc. to OSHA HCS

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Printing date 08/13/2024

Revision 4

Reviewed on 08/13/2024

1 Identification

- **Product identifier**
- **Trade name:** *EB-451HF*
- **Product number:** EB-451HF
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
EPOXYSET INC.
718 Park East Drive
Woonsocket, RI 02895, USA
Phone: (401) 726-4500
www.epoxyset.com
- **Information department:** Product safety department: msds@epoxyset.com
- **Emergency telephone number:**
Chemtel (US transportation) 1-800-255-3924
International (call collect) +01-813-248-0585

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Germ Cell Mutagenicity 2 H341 Suspected of causing genetic defects.



GHS07

Skin Irritation 2	H315 Causes skin irritation.
Eye Irritation 2A	H319 Causes serious eye irritation.
Sensitization - Skin 1	H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07



GHS08

- **Signal word** Warning
- **Hazard-determining components of labeling:**
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)
2,3-epoxypropyl o-tolyl ether
- **Hazard statements**
H315 Causes skin irritation.
H319 Causes serious eye irritation.

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H317 May cause an allergic skin reaction.

H341 Suspected of causing genetic defects.

- **Precautionary statements**

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P264 Wash thoroughly after handling.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P302+P352 If on skin: Wash with plenty of water.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 IF exposed or concerned: Get medical advice/attention.
- P321 Specific treatment (see on this label).
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P363 Wash contaminated clothing before reuse.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**

- **NFPA ratings (scale 0 - 4)**



Health = 2
Fire = 1
Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



Health = 2
Fire = 1
Reactivity = 0

- **Other hazards**

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

1344-28-1	aluminium oxide	>60%
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	15-30%
2210-79-9	2,3-epoxypropyl o-tolyl ether	≤2.5%

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4 First-aid measures

- **Description of first aid measures**

- **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- **After swallowing:** If symptoms persist consult doctor.

- **Information for doctor:**

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**

- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.

- **Special hazards arising from the substance or mixture** No further relevant information available.

- **Advice for firefighters**

- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.

- **Environmental precautions:**

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

- **Methods and material for containment and cleaning up:**

Dispose contaminated material as waste according to section 13.

- **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

- **Protective Action Criteria for Chemicals**

- **PAC-1:**

1344-28-1	aluminium oxide	15 mg/m ³
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	90 mg/m ³

- **PAC-2:**

1344-28-1	aluminium oxide	41 ppm
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	990 mg/m ³

- **PAC-3:**

1344-28-1	aluminium oxide	240 ppm
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25068-38-6	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700)	(Contd. of page 3) 5,900 mg/m ³
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7 Handling and storage

- **Handling:**
- **Precautions for safe handling** Prevent formation of dust.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store at temperatures not exceeding 10°C. Keep cool.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

1344-28-1 aluminium oxide

PEL	Long-term value: 15*; 5** mg/m ³ *Total dust; ** Respirable fraction
REL	Long-term value: 10* 5** mg/m ³ as Al*Total dust**Respirable/pyro powd./welding f.
TLV	Long-term value: 1* mg/m ³ as Al; *as respirable fraction, A4

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

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Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Liquid
Color:	Blue
Odor:	Aromatic
Odor threshold:	Not determined.

- **pH-value:** Not applicable.

- **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.

- **Flash point:** >180 °C (>356 °F)

- **Flammability (solid, gaseous):** Not determined.

- **Decomposition temperature:** Not determined.

- **Ignition temperature:** Product is not selfigniting.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

- **Vapor pressure:** Not applicable.

- **Density at 20 °C (68 °F):** 2.4 g/cm³ (20.028 lbs/gal)

- **Relative density** Not determined.

- **Vapor density** Not applicable.

- **Evaporation rate** Not applicable.

- **Solubility in / Miscibility with Water:**

Insoluble.

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- | | |
|---|-----------------|
| · Partition coefficient (n-octanol/water): Not determined. | |
| · Viscosity: | |
| · Dynamic: | Not applicable. |
| · Kinematic: | Not applicable. |
| · Solvent content: | |
| · VOC content: | 0.00 % |
| · Solids content: | 100.0 % |
| · Other information No further relevant information available. | |

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.

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- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**
 Water hazard class 2 (Self-assessment): hazardous for water
 Do not allow product to reach ground water, water course or sewage system.
 Danger to drinking water if even small quantities leak into the ground.
 Also poisonous for fish and plankton in water bodies.
 Toxic for aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
 Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

* 14 Transport information

- | | |
|--|--------------------------------|
| <ul style="list-style-type: none"> · UN-Number · DOT · IMDG, IATA | not regulated
not regulated |
| <ul style="list-style-type: none"> · UN proper shipping name · DOT · IMDG | not regulated
not regulated |
| <ul style="list-style-type: none"> · IATA | not regulated |
| <ul style="list-style-type: none"> · Transport hazard class(es) · DOT · Class · IMDG, IATA | not regulated
not regulated |

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· Packing group	
· DOT	not regulated
· IMDG, IATA	not regulated
· Environmental hazards:	
· Marine pollutant:	No
· Special marking (IATA):	No
· Special precautions for user	Not Applicable
· Hazard identification number (Kemler code):	
· EMS Number:	
· Stowage Category	Not Applicable
· Stowage Code	Not Applicable
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· IMDG	
· Limited quantities (LQ)	not regulated
· Excepted quantities (EQ)	not regulated
· UN "Model Regulation":	Not applicable

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
No further relevant information available.
- Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

1344-28-1 aluminium oxide

· TSCA (Toxic Substances Control Act):

All components are listed and have the value ACTIVE.

· Hazardous Air Pollutants

None of the ingredients is listed.

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

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· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value)**

1344-28-1 aluminium oxide

A4

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS07 GHS08

· **Signal word** Warning

· **Hazard-determining components of labeling:**

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700)
2,3-epoxypropyl o-tolyl ether

· **Hazard statements**

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H341 Suspected of causing genetic defects.

· **Precautionary statements**

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P264 Wash thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 If on skin: Wash with plenty of water.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P321 Specific treatment (see on this label).
P362+P364 Take off contaminated clothing and wash it before reuse.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P363 Wash contaminated clothing before reuse.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.
- **Contact:** msds@epoxyset.com
- **Date of preparation / last revision** 08/13/2024 / 3
- **Abbreviations and acronyms:**
 - IMDG: International Maritime Code for Dangerous Goods
 - DOT: US Department of Transportation
 - IATA: International Air Transport Association
 - EINECS: European Inventory of Existing Commercial Chemical Substances
 - ELINCS: European List of Notified Chemical Substances
 - CAS: Chemical Abstracts Service (division of the American Chemical Society)
 - NFPA: National Fire Protection Association (USA)
 - HMIS: Hazardous Materials Identification System (USA)
 - VOC: Volatile Organic Compounds (USA, EU)
 - PBT: Persistent, Bioaccumulative and Toxic
 - vPvB: very Persistent and very Bioaccumulative
 - NIOSH: National Institute for Occupational Safety
 - OSHA: Occupational Safety & Health
 - TLV: Threshold Limit Value
 - PEL: Permissible Exposure Limit
 - REL: Recommended Exposure Limit
 - Skin Irritation 2: Skin corrosion/irritation – Category 2
 - Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
 - Sensitization - Skin 1: Skin sensitisation – Category 1
 - Germ Cell Mutagenicity 2: Germ cell mutagenicity – Category 2
- *** Data compared to the previous version altered.**

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