

Manufactured for and Distributed as Deltabond 152-1A-NC by:



Safety Data Sheet

acc. to OSHA HCS

Printing date 08/13/2024

Revision 4

Page 1/10 Reviewed on 08/13/2024

1 Identification

- · Product identifier
- · Trade name: <u>EB-451HF</u>
- · Product number: 152-NC
- Details of the supplier of the safety data sheet
 Manufacturer/Supplier: EPOXYSET INC.
 718 Park East Drive
 Woonsocket, RI 02895, USA
 Phone: (401) 726-4500
 www.epoxyset.com
- Information department: Product safety department: msds@epoxyset.com • Emergency telephone number:
- Chemtel (US transportation) 1-800-255-3924 International (call collect) +01-813-248-0585

2 Hazard(s) identification

· Classification of the substance or mixture



GHS08 Health hazard

Germ Cell Mutagenicity 2 H341 Suspected of causing genetic defects.



Skin Irritation 2	H315 Causes skin irritation.
Eye Irritation 2A	H319 Causes serious eye irritation.
Sensitization - Skin 1	H317 May cause an allergic skin reaction.

· Label elements

- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms



· Signal word Warning

Hazard-determining components of labeling: reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 2,3-epoxypropyl o-tolyl ether Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

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H317 May cause an allergic skin reaction.			
H341 Suspected o	of causing genetic defects.		
· Precautionary st	atements		
P201	Obtain special instructions before use.		
P202	Do not handle until all safety precautions have been read and understood.		
P261	Avoid breathing dust/fume/gas/mist/vapors/spray		
P264	Wash thoroughly after handling.		
P272	Contaminated work clothing must not be allowed out of the workplace.		
P280	Wear protective gloves/protective clothing/eye protection/face protection.		
P302+P352	If on skin: Wash with plenty of water.		
P305+P351+P338	B If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy		
	to do. Continue rinsing.		
P308+P313	IF exposed or concerned: Get medical advice/attention.		
P321	Specific treatment (see on this label).		
P362+P364	Take off contaminated clothing and wash it before reuse.		
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.		
P337+P313	If eye irritation persists: Get medical advice/attention.		
P363	Wash contaminated clothing before reuse.		
P405	Store locked up.		
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.		
· Classification sys	stem:		
· NFPA ratings (so	cale 0 - 4)		



· HMIS-ratings (scale 0 - 4)

HEALTH	2	Health = 2
FIRE	1	Fire = 1
REACTIVITY 0		Reactivity $= 0$

- · Other hazards
- \cdot Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Mixtures

• Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous	· Dangerous components:	
1344-28-1	aluminium oxide	>60%
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	15-30%
2210-79-9	2,3-epoxypropyl o-tolyl ether	≤2.5%

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4 First-aid measures

· Description of first aid measures

• After inhalation:

Supply fresh air and to be sure call for a doctor.

- In case of unconsciousness place patient stably in side position for transportation.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: If symptoms persist consult doctor.
- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed
- No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

- · Personal precautions, protective equipment and emergency procedures Not required.
- Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

· Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to section 13.

• Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

- See Section 13 for disposal information.
- · Protective Action Criteria for Chemicals

• PAC-1:		
1344-28-1 alumini	um oxide	15 mg/m ³
25068-38-6 reaction ≤ 700)	n product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight	t 90 mg/m ³
· PAC-2:		
1344-28-1 alumini	um oxide	41 ppm
25068-38-6 reaction weight	n product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular ≤ 700)	990 mg/m ³
· PAC-3:		
1344-28-1 alumini	um oxide 24	40 ppm
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25068-38-6 reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular 5,900 mg/m³ weight ≤ 700)

7 Handling and storage

- · Handling:
- · Precautions for safe handling Prevent formation of dust.
- · Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles: Store at temperatures not exceeding 10°C. Keep cool.
- · Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

• Additional information about design of technical systems: No further data; see section 7.

- · Control parameters
- Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

1344-28-1 aluminium oxide

- PEL Long-term value: 15*; 5** mg/m³ *Total dust; ** Respirable fraction
- REL Long-term value: 10* 5** mg/m³ as Al*Total dust**Respirable/pyro powd./welding f.
- TLV Long-term value: 1* mg/m³ as Al; *as respirable fraction, A4

Additional information: The lists that were valid during the creation were used as basis.

- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

• Protection of hands:

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

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Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- · Penetration time of glove material
- The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed. Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and · General Information	chemical properties	
· Appearance:	T::1	
Form: Color:	Liquid Blue	
· Odor:	Aromatic	
· Odor threshold:	Not determined.	
· pH-value:	Not applicable.	
· Change in condition		
Melting point/Melting range:	Undetermined.	
Boiling point/Boiling range:	Undetermined.	
· Flash point:	>180 °C (>356 °F)	
· Flammability (solid, gaseous):	Not determined.	
· Decomposition temperature:	Not determined.	
· Ignition temperature:	Product is not selfigniting.	
· Danger of explosion:	Product does not present an explosion hazard.	
· Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
· Vapor pressure:	Not applicable.	
· Density at 20 °C (68 °F):	2.4 g/cm ³ (20.028 lbs/gal)	
· Relative density	Not determined.	
· Vapor density	Not applicable.	
Evaporation rate	Not applicable.	
· Solubility in / Miscibility with Water:	Insoluble.	
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· Partition coefficient (n-octan	ol/water): Not determined.	
· Viscosity:		
Dynamic:	Not applicable.	
Kinematic:	Not applicable.	
· Solvent content:		
VOC content:	0.00 %	
Solids content:	100.0 %	
· Other information	No further relevant information available.	

10 Stability and reactivity

· Reactivity No further relevant information available.

- · Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- Acute toxicity:
- · Primary irritant effect:
- on the skin: Irritant to skin and mucous membranes.
- on the eye: Irritating effect.
- · Sensitization: Sensitization possible through skin contact.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

· Carcinogenic categories

 \cdot IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.

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 Ecotoxical effects: Remark: Toxic for fish Additional ecological information: General notes: Water hazard class 2 (Self-assessment): hazardous for water Do not allow product to reach ground water, water course or sewage system. Danger to drinking water if even small quantities leak into the ground. Also poisonous for fish and plankton in water bodies. Toxic for aquatic organisms Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. Other adverse effects No further relevant information available. 	• Mobility in soil No	further relevant information available.
 Additional ecological information: General notes: Water hazard class 2 (Self-assessment): hazardous for water Do not allow product to reach ground water, water course or sewage system. Danger to drinking water if even small quantities leak into the ground. Also poisonous for fish and plankton in water bodies. Toxic for aquatic organisms Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. 	· Ecotoxical effects:	
 General notes: Water hazard class 2 (Self-assessment): hazardous for water Do not allow product to reach ground water, water course or sewage system. Danger to drinking water if even small quantities leak into the ground. Also poisonous for fish and plankton in water bodies. Toxic for aquatic organisms Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. 	· Remark: Toxic for	fish
Water hazard class 2 (Self-assessment): hazardous for water Do not allow product to reach ground water, water course or sewage system. Danger to drinking water if even small quantities leak into the ground. Also poisonous for fish and plankton in water bodies. Toxic for aquatic organisms • Results of PBT and vPvB assessment • PBT: Not applicable. • vPvB: Not applicable.	· Additional ecologic	al information:
Do not allow product to reach ground water, water course or sewage system. Danger to drinking water if even small quantities leak into the ground. Also poisonous for fish and plankton in water bodies. Toxic for aquatic organisms • Results of PBT and vPvB assessment • PBT: Not applicable. • vPvB: Not applicable.	· General notes:	
Danger to drinking water if even small quantities leak into the ground. Also poisonous for fish and plankton in water bodies. Toxic for aquatic organisms • Results of PBT and vPvB assessment • PBT: Not applicable. • vPvB: Not applicable.	Water hazard class 2	? (Self-assessment): hazardous for water
Danger to drinking water if even small quantities leak into the ground. Also poisonous for fish and plankton in water bodies. Toxic for aquatic organisms • Results of PBT and vPvB assessment • PBT: Not applicable. • vPvB: Not applicable.	Do not allow produce	t to reach ground water, water course or sewage system.
Toxic for aquatic organisms • Results of PBT and vPvB assessment • PBT: Not applicable. • vPvB: Not applicable.	Danger to drinking	water if even small quantities leak into the ground.
• Results of PBT and vPvB assessment • PBT: Not applicable. • vPvB: Not applicable.	Also poisonous for	ish and plankton in water bodies.
 Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. 	Toxic for aquatic or	ganisms
· vPvB: Not applicable.	· Results of PBT and	vPvB assessment
11	• PBT: Not applicabl	3. ~.
11	• vPvB : Not applicab	le.

13 Disposal considerations

· Waste treatment methods

· Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· Uncleaned packagings:

• Recommendation: Disposal must be made according to official regulations.

· UN-Number · DOT	not regulated	
· IMDG, IATA	not regulated	
· UN proper shipping name		
·DOT	not regulated	
·IMDG	not regulated	
·IATA	not regulated	
 Transport hazard class(es) DOT 		
· Class	not regulated	
· IMDG, IATA	not regulated	

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not regulated	
not regulated	
No	
No	
Not Applicable	
ode):	
Not Applicable	
Not Applicable	
of	
Not applicable.	
not regulated	
not regulated	
Not applicable	
	not regulated No No No Not Applicable Not Applicable Not Applicable Not Applicable Not applicable

15 Regulatory information

• Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.

· Sara

Section 355	(extremely	hazardous	substances):
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None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

1344-28-1 aluminium oxide

· TSCA (Toxic Substances Control Act):

All components are listed and have the value ACTIVE.

· Hazardous Air Pollutants

None of the ingredients is listed.

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

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· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· Carcinogenic categories

· EPA (Environmental Protection Agency)

None of the ingredients is listed.

• TLV (Threshold Limit Value)

1344-28-1 aluminium oxide

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

• GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS). • Hazard pictograms



· Signal word Warning

· Hazard-determining components of labeling:

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 2,3-epoxypropyl o-tolyl ether

· Hazard statements

- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.

H341 Suspected of causing genetic defects.

· Precautionary statements

P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P261 Avoid breathing dust/fume/gas/mist/vapors/spray P264 Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. P272 P280 Wear protective gloves/protective clothing/eye protection/face protection. If on skin: Wash with plenty of water. P302+P352 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical advice/attention. P308+P313 Specific treatment (see on this label). P321 Take off contaminated clothing and wash it before reuse. P362+P364 If skin irritation or rash occurs: Get medical advice/attention. P333+P313 P337+P313 If eye irritation persists: Get medical advice/attention. Wash contaminated clothing before reuse. P363 P405 Store locked up. Dispose of contents/container in accordance with local/regional/national/international regulations. P501 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

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16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact: msds@epoxyset.com
- · Date of preparation / last revision 08/13/2024 / 3 · Abbreviations and acronyms: IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA) VOC: Volatile Organic Compounds (USA, EU) PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit Skin Irritation 2: Skin corrosion/irritation - Category 2 Eye Irritation 2A: Serious eye damage/eye irritation - Category 2A Sensitization - Skin 1: Skin sensitisation - Category 1 Germ Cell Mutagenicity 2: Germ cell mutagenicity – Category 2 • * Data compared to the previous version altered.



Printing date 11/04/2024

Revision 6

Reviewed on 11/10/2023

1 Identification · Product identifier · Trade name: EH-21 (Hardener) ·Product number: A4-NC · Application of the substance / the mixture Epoxy coating · Details of the supplier of the safety data sheet · Manufacturer/Supplier: EPOXYSET INC. 718 Park East Drive Woonsocket, RI 02895, USA Phone: (401) 726-4500 www.epoxyset.com · Information department: Product safety department: msds@epoxyset.com · Emergency telephone number: Chemtel (US transportation) 1-800-255-3924 International (call collect) +01-813-248-0585 2 Hazard(s) identification · Classification of the substance or mixture

GHS05 Corrosion

Skin Corrosion 1BH314 Causes severe skin burns and eye damage.Eye Damage 1H318 Causes serious eye damage.



Sensitization - Skin 1 H317 May cause an allergic skin reaction.

· Label elements

- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms



· Signal word Danger

· Hazard-determining components of labeling:

3,3'-(Oxybis(2,1-ethane-diyloxy)) bis-1-popanamine

- · Hazard statements
- H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

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Trade name: EH-21 (Hardener)

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· Precautionary st	atements
P260	Do not breathe dusts or mists.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P330+P331	If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	B If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	3 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy
	to do. Continue rinsing.
P310	Immediately call a poison center/doctor.
P321	Specific treatment (see on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
· Classification sys	stem:
· NFPA ratings (se	cale 0 - 4)
	alth = 3 e = 1

 $\frac{3}{0} Reactivity = 0$

· HMIS-ratings (scale 0 - 4)

HEALTH*3Health = *3FIRE1Fire = 1REACTIVITY0Reactivity = 0

· Other hazards

*

- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

· CAS No. Description

Di-(3-aminopropyl) ether of diethylene glycol

- Chemical characterization: Mixtures
- · Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:

4246-51-9 3,3'-(Oxybis(2,1-ethane-diyloxy)) bis-1-popanamine

4 First-aid measures

- · Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- After inhalation: In case of unconsciousness place patient stably in side position for transportation.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing: Drink copious amounts of water and provide fresh air. Immediately call a doctor.

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>60%

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Trade name: EH-21 (Hardener)

- · Information for doctor:
- Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

- · Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. · Environmental precautions:
- Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

• Methods and material for containment and cleaning up: Use neutralizing agent.

Dispose contaminated material as waste according to section 13. Ensure adequate ventilation.

- **Reference to other sections** See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.
- · Protective Action Criteria for Chemicals
- · PAC-1:

All components are listed and have the value 13 mg/m³.

· PAC-2:

All components are listed and have the value 140 mg/m³.

· PAC-3:

All components are listed and have the value 850 mg/m³.

7 Handling and storage

- · Handling:
- · Precautions for safe handling Thorough dedusting
- · Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles: Store at temperatures not exceeding 10°C. Keep cool.
- · Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Keep receptacle tightly sealed.

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Trade name: EH-21 (Hardener)

• Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

• Additional information about design of technical systems: No further data; see section 7.

- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- General protective and hygienic measures: Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin.
- Breathing equipment: Not required.
- · Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

• Eye protection:



Tightly sealed goggles

9 Physical and chemical properties · Information on basic physical and chemical properties · General Information · Appearance: Form: Liquid Clear Color: Amine-like · Odor: · Odor threshold: Not determined. · pH-value: Not applicable. · Change in condition Melting point/Melting range: Undetermined. (Contd. on page 5)

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Trade name: EH-21 (Hardener)

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Boiling point/Boiling range:	294 °C (561.2 °F)	
· Flash point:	121 °C (249.8 °F)	
· Flammability:	Not determined.	
· Auto igniting:	260 °C (500 °F)	
· Decomposition temperature:	Not determined.	
· Ignition temperature:	Product is not selfigniting.	
· Danger of explosion:	Product does not present an explosion hazard.	
· Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
· Vapor pressure at 20 °C (68 °F):	4 hPa (3 mm Hg)	
· Density at 20 °C (68 °F):	>1.01 g/cm3 (>8.42845 lbs/gal)	
· Relative density	Not determined.	
· Vapor density	Not applicable.	
• Evaporation rate	Not applicable.	
· Solubility in / Miscibility with		
Water:	Insoluble.	
· Partition coefficient (n-octanol/wate	r): Not determined.	
· Viscosity:		
Dynamic:	Not applicable.	
Kinematic:	Not applicable.	
· Solvent content:		
VOC content:	0.00 %	
Solids content:	100.0 %	
· Other information	No further relevant information available.	

10 Stability and reactivity

· Reactivity No further relevant information available.

- · Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

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 	 	_	-
Toxico			

· Information on toxicological effects

· Acute toxicity:

· LD/LC50 values that are relevant for classification:

4246-51-9 3,3'-(Oxybis(2,1-ethane-diyloxy)) bis-1-popanamine

Oral LD50 4,290 mg/kg (rat)

Dermal LD50 2,500 mg/kg (rabbit)

- Primary irritant effect:
- on the skin: Caustic effect on skin and mucous membranes.
- on the eye: Strong caustic effect.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Corrosive

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- Mobility in soil No further relevant information available.
- · Ecotoxical effects:
- · Remark: Harmful to fish
- · Additional ecological information:
- · General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system. Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Harmful to aquatic organisms

- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

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13 Disposal considerations

· Waste treatment methods

· Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- Recommendation: Disposal must be made according to official regulations.

UN-Number DOT, IMDG, IATA	UN2735
UN proper shipping name DOT IMDG, IATA	Amines, liquid, corrosive, n.o.s. (Polyglycoldiamine) AMINES, LIQUID, CORROSIVE, N.O.S. (Polyglycoldiamine)
Transport hazard class(es)	
DOT	
CORROSIVE 8	
Class	8 Corrosive substances
Label	8
Class	8 Corrosive substances
Label	8
Packing group DOT, IMDG, IATA	II
Environmental hazards:	
Marine pollutant:	No
Special precautions for user Hazard identification number (Kemler code):	Warning: Corrosive substances 80
EMS Number:	F-A,S-B
Segregation groups	(SGG18) Alkalis
Stowage Category Segregation Code	A SG35 Stow "separated from" SGG1-acids
Transport in bulk according to Annex II of	1
MARPOL73/78 and the IBC Code	Not applicable.

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	(Contd. of page
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 1 L
•	On cargo aircraft only: 30 L
· IMDG	
· Limited quantities (LQ)	0.5L
· Excepted quantities (EQ)	Code: E2
• • • • • •	Maximum net quantity per inner packaging: 30 g
	Maximum net quantity per outer packaging: 500 g
· UN "Model Regulation":	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S (POLYGLYCOLDIAMINE), 8, II

15 Regulatory information

• Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.

· Sara

· Section 355 (extremely hazardous substances):
None of the ingredients is listed.
· Section 313 (Specific toxic chemical listings):
None of the ingredients is listed.
· TSCA (Toxic Substances Control Act):
All components are listed and have the value ACTIVE.
· Hazardous Air Pollutants
None of the ingredients is listed.
· Proposition 65
· Chemicals known to cause cancer:
None of the ingredients is listed.
· Chemicals known to cause reproductive toxicity for females:
None of the ingredients is listed.
· Chemicals known to cause reproductive toxicity for males:
None of the ingredients is listed.
· Chemicals known to cause developmental toxicity:
None of the ingredients is listed.
· Carcinogenic categories
· EPA (Environmental Protection Agency)
None of the ingredients is listed.
· TLV (Threshold Limit Value)
None of the ingredients is listed.
· NIOSH-Ca (National Institute for Occupational Safety and Health)
None of the ingredients is listed.
• GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS). (Contd. on page 9)

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· Hazard picto	(Contd. of page 8)
GHS05 G	HS07
011505 0	11507
· Signal word	Danger
· Hazard-dete	rmining components of labeling:
	(2,1-ethane-diyloxy)) bis-1-popanamine
· Hazard state	
H314 Causes	severe skin burns and eye damage.
H317 May ca	use an allergic skin reaction.
· Precautiona	ry statements
P260	Do not breathe dusts or mists.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
	P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+	P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+	P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy
	to do. Continue rinsing.
P310	Immediately call a poison center/doctor.
P321	Specific treatment (see on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
· Chemical sat	fety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: Environment protection department.

- ·Contact: msds@epoxyset.com
- · Date of preparation / last revision 11/04/2024 / 5
- Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

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Trade name: *EH-21 (Hardener)*

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Permissible Exposure Limit REL: Recommended Exposure Limit Skin Corrosion 1B: Skin corrosion/irritation – Category 1B Eye Damage 1: Serious eye damage/eye irritation – Category 1 Sensitization - Skin 1: Skin sensitisation – Category 1

• * Data compared to the previous version altered.

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